

In the Specification:

Page 2, line 18, change “release” to -- independent --;

line 24, change “method injection” to -- method, an injection --;

line 25, delete “which draw”;

line 26, change “molded the” to -- molded. The --.

Page 3, line 10, between “release” and “called” insert -- phenomenon --.

Page 5, line 11, change “effectively;” to -- effectively. --;

line 12, change “however” to -- However --.

Page 6, line 23, change “with which while reducing” to -- which reduces --;

lines 24-25, change “blow mold the operation rate of the blow mold can be increased.” to -- blow mold while at the same time increases the operation rate of the blow mold. --.

Page 10, line 11, change “comprises” to -- includes --;

line 20, change “ $N(N \geq 2)$ ” to -- $N (N \geq 2)$ --.

Page 11, line 13, change “, comprising” to -- includes --.

Page 12, line 1, change “According to these inventions, the” to -- The --;

lines 2-3, delete “of the inventions as”;

line 22, change “over” to -- during --;

line 23, delete “control reducing”;

line 24, change “carried out” to -- controlled and reduced --.

Page 16, line 26, change “on the other hand” to -- by contrast --.

Page 18, line 16, change “much” to -- substantially --;

line 22, change "is saving" to -- is space saving --.

Page 20, line 20, change "to the invention" to -- to one embodiment of the invention --
and delete "as set forth in claim 20";

line 21, delete "being provided".

Page 26, line 9, change "10 N" to -- 10, N --;

line 12, change "200 n" to -- 200, n --.

Page 27, line 23, delete "in detail";

lines 25-26, change "with which a nozzle of the injecting apparatus 12 nozzle-
touches" to -- which touches and communicates with a nozzle of the injecting apparatus 12 --.

Page 29, lines 3-4, change "As shown in Fig. 5, a" to -- A --.

Page 32, line 26, change "preforms" to -- preform --.

Page 33, line 21, change "timing" to -- time --.

Page 34, line 1, change "layer thick" to -- layer, thick --;

line 3, change "42 to" to -- 42, to --;

line 9, change "preform 1 mold-release" to -- preform mold-release --;

lines 22-23, change "preforms 1 carrying" to -- preform carrying --;

line 28, change "Preforms 1 Carrying" to -- Preform Carrying --.

Page 35, line 4, change "preforms 1 carrying" to -- preform carrying --;

line 16, change "wall sides" to -- walls --;

line 17, change "wall sides" to -- walls --;

line 22, delete "side";

line 24, delete "side";

line 25, delete “side”;

Page 37, line 9, change “65 kept” to -- 65, which has been kept --;

lines 10-11, change “springs 74 being” to -- springs 74, being --.

Page 38, line 14, change “Preforms 1 Ejection” to -- Preform Ejection --.

Page 39, line 9, change “On the other hand” to -- By contrast --;

line 23, change “from the points of view of” to -- for --.

Page 45, line 24, change “and” to -- an --.

Page 47, line 19, change “stoke” to -- stroke --;

lines 25-26, change “ $n = 2$, $n = 2$ ” to -- two ($n = 2$), then two --.

Page 50, line 15, change “On the other hand” to -- By contrast --.

Page 51, line 14, change “When after” to -- After --;

line 15, change “rotates, the” to -- rotates, so the --.

Page 52, line 18, change “preform 1 carrying” to -- preform carrying --.

Page 53, line 1, change “preform 1 carrying” to -- preform carrying --.

Page 54, line 9, change “receive” to -- receives --.

Page 55, line 6, change “the sizes of the speeds the” to -- the speeds, the --;

lines 11-12, delete “in this way for reasons relating to moment”;

line 23, change “preform 1 stopping” to -- preform stopping --.

Page 56, line 7, change “the two stopping” to -- the two (first and second) stopping --;

line 13, change “preform 1 carrying” to -- preform carrying --.

Page 58, line 3, delete “that”;

line 9, change “section, on the other hand,” to -- section --.

Page 62, line 24, change “is $n = 2$ ” to -- is two ($n = 2$) --.

Page 63, line 6, change “molding $N = 4$ ” to -- molding four ($N = 4$) --;

line 8, change “molding $n = 1$ ” to -- molding one ($n = 1$) --;

line 14, change “embodiment apparatus” to -- embodiment of the apparatus --;

line 16, change “enough” to --sufficient --.

Page 64, line 18, change “to outside” to -- from --;

line 23, delete “apparatus”;

line 24, change “points” to -- ways --;

line 25, change “is to” to -- is set to --;

line 28, change “spaced an” to -- spaced at an --.

Page 65, line 12, delete “preferred embodiment”;

line 13, delete “preferred embodiment”;

lines 17-18, delete “preferred embodiment apparatus shown in Fig. 21, in” and
change “200, the” to -- 200 in Fig. 21, the --;

line 20, change “For this” to -- For accomplishing this --;

line 25, change “preform 1a to preform 1f” to -- preforms 1a to 1f --.

Page 66, line 16, change “ignored this” to -- ignored at this --;

lines 18-26, change “This pitch conversion from the pitch P2 to the pitch P3 is carried out by the array pitch of the two neck holding mechanisms 232 being converted by the pitch change drive device 254 shown in Fig. 14. Similarly thereafter, by the second and fifth preforms 1b and 1e being transferred and then the third and sixth preforms 1c and 1f being simultaneously transferred after that, the operation of transferring of the six simultaneously

molded preforms 1 is completed.” to -- Pitch conversion from pitch P2 to pitch P3 is carried out by changing the pitch of the two neck holding mechanisms 232 between P2 and P3 using the pitch change drive device 254 shown in Fig. 14. Thereafter, in the same way, the second and fifth preforms 1b and 1e are transferred and then the third and sixth preforms 1c and 1f are transferred after that. Thus, the operation of transferring of the six simultaneously molded preforms 1 is completed. --

Page 67, line 1, change “P3 being preformed and two preforms being held” to -- P3. Two preforms are gripped and transferred at a time --;

line 8, change “about 1 to 3 liters” to -- about one to three (1 to 3) liters --.

Page 69, line 27, change “preform 1 discharging” to -- preform discharging --.

In the Claims:

Please delete claims 1 through 6 and add the following new claims:

--7. (New) An injection stretch blow molding apparatus, comprising:

2 a preform molding station for injection molding preforms;

a blow molding station for stretch blow molding the preforms into

4 containers, and;

a transfer station for transferring the preforms from the preform molding

6 station to the blow molding station,

wherein the preform molding station comprises an injection molding

8 section for simultaneously injection molding a first number N of the preforms at